

IOT Based Coal Mine Safety Monitoring and Control Automation

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Abstract: In this paper we are organizing an IoT (Internet of Things) screen, a safety efforts for excavators which is most basic in underground mining domains. In this undertaking, the system is build using particular sensors sort out subject to MEMS used to screen the surroundings parameters of underground mine place and drives each and every identified parameter/characteristics to/characteristics to ARM7 based Microcontroller Unit (MCU). The MCU unit is used to create an absolutely robotized surveying system with high exactness, smooth control and constancy. Exactly when an essential conditions is recognized caution is given by the structure and comparative estimations is passed on to webserver by beginning ESP8266 module subject to Wi-Fi correspondence. The recognized assortments in the characteristics are appeared on webserver page that makes less requesting for the underground control center to screen and to make major quick move to prevent genuine damage.

Index Terms: IoT, MCU, Wireless Sensors Network (WSN), MEMS, Wi-Fi, PC, Webserver.

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I. Introduction

The fundamental factor in running any industry viably is to ensure the prosperity of individual working that work an area. Underground mining industry goes to a comparable order, where each and every parameter, for instance, methane gas, high temperature, fire setbacks and whatnot needs to screen reliably. Each mining industry seeks after some key shields to keep up a key separation from an unfortunate miracles. In this paper we are pondering recently specified conditions and moreover checking excavators practices e.g. Fall Detector that states workers position. An essential upgrade is to complete snare of things in social affair and plotting parameter and sensor regards to web servers.

Arranging of IoT structures in Mines for Safety and Efficient Monitoring relies upon remote sensor framework can be sensible and adequately redirect dynamic condition of workers in the underground locales to data servers and can be watched reliably using web applications and servlets in PC system. The mutt underpass radio multiplication exhibit including the free space spread and the changed waveguide causing is proposed. In any case, using conspicuous radio correspondence inside underground mines has a couple of impediments. Regardless of the way that radio signs are transmitted, tightening, diffraction, multi-way and disseminating are routinely serious. Therefore remote correspondence is the basic need today for the speedy, versatile prosperity, correct and age procedure in underground mines and we are using IEEE802.11 Wi-Fi remote correspondence traditions to record the distinguished parameters to server homestead or web servers. There are different included research musings proposed by different people on remote correspondence. In a framework called chain-type remote underground mine sensor mastermind (CWUMSN) is starting late proposed which contains three sorts of sensor center points: identifying center points, aggregate head center points, and a build station presented in light of the opposite sides of the way at unsurprising intervals to screen the underground condition and discover the excavators. An inventive fundamental authority procedure to coal and gas change conjecture with multisensory information mix is proposed. This IoT structure is orchestrated by recalling all of these components i.e. it can measure temperature, sense weight, fire, gas, moistness, and furthermore Persons Fall. Subsequently the normal structure is giving a respectable response for most of the inconveniences tried in mine fiascoes. A powerful correspondence structure must be set among excavators and Remote Base Station For this wired framework correspondence is inefficient in underground mining locales. Thusly we are picking a remote framework system dependent on Radio Frequency correspondence at 2.4 GHz (ESP8266-01 Module is a Wi-Fi Trans-Receiver module which offers easy to use RF joins at 2.4 GHz) that enable us to put identified data into web server.

II. Related Works

The coal mine checking and control system can be masterminded into four classes: database arranged, message arranged, advantage orchestrated, and REST-based philosophies.

1. Database Oriented Approach Data base organized coal mine prosperity watching system which is a Structured Query Language (SQL)- based strategy , to request underground coal mine sensors and distinctive devices in an essential illustrative style from the application layer. Thusly, this isn't the useful and exemplification of the all assembled material data, and the contraption specific data isolating and incorporate extraction is principal Since this methodology is locked in to accumulate the data from the framework ,and the data planning advancement is required in the framework and the sensor centers to decrease the proportion of data and imperativeness usage. In this manner, incalculable watching data are made and dealt with amid the time spent coal age .It is in like manner basic for prosperity age in coal mines by examination of tremendous of real security checking data with SQL-based approach to manage achieve figure of the prosperity of coal mines.

2. Message Oriented Approach Message arranged coalmine security watching structure, empowers underground sensor contraptions to talk with each other paying little regard to the shrouded hardware. This philosophy cloak the fundamental framework interfaces from the application layer, empowering the customer to base on application progression, which gives a nonconcurrent correspondence mode .In numerous cases, the coal mine prosperity watching and control applications are event driven, and have more purposes of enthusiasm on the standard interest response models .This strategy fills in as an odd message, and event driven correspondence perspective that supports many-to-various interchanges. Plus, pushed message arranged approach grasps convey/purchase in models, in a manner of speaking, the dispersed messages could be portrayed paying little regard to the amount of supporters, and purchasers purchase in their purpose of interests in events that they should need to get. Thusly, a message orchestrated procedure contemplates a vaguely coupled association among distributors and endorsers while fundamentally overhauling flexibility and heterogeneity reinforce.

3. Organization Oriented Approach Service-arranged structure (SOA) makes the activity of current mechanical affiliations more key as they develop anomalous state interoperability among the differing fragments over the region, which moreover gives the responses for systems blend where the functionalities are exemplified as interoperable organizations. In our underlying works showed a novel method to manage join remote sensor sort out into SOA conditions using event driven SOA developments to develop a closed circle coal mine security aggravating exchange process, and BPEL is used to describe the coal mine prosperity exasperating exchange process. Steady coal digger limitation and following structure is also proposed in, which fuses continuous coalminer dynamic introduction, 3D Geographic Information System (GIS) UI, irritating, addressing bearings everything being equivalent, and emergency ensure supporting.

4. Illustrative State Transfer (REST) Based Approach REST is a movement of standards to meet the Web standards showed in a dispersed building programming style. REST ful APIs don't require XML-based Web advantage traditions (SOAP and WSDL) to encourage their interfaces .In our underlying examination, a remote sensor mastermind was joined with the controller are a framework (CAN) transport development for the thorough and advantageous checking and astute early alerted in the underground condition, the creation data, and the working status of the apparatus, and besides structure the RESTful API interface for watching and control for underground sensor compose. An extensive variety of parameters were accumulated and transmitted to the remote screen network for examination to give essential authority information to clients.

III. Explanation Of The Scenario

The proposed system is isolated into two fragments. Immediately is a wearable contraption that will be annexed/named to the body of the Mine Workers. The fitting arrangement for this wearable is a prosperity defensive top.

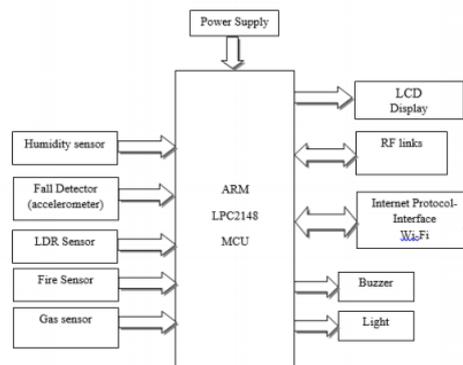


Fig 1 Interfacing Block Representation of Wearable Device.

The contraption is developed using a sensor module containing a couple of sensors that shapes continuous underground parameters like vaporous oil release and obsession, dampness, fire and light, temperature, excavator physical position. Excess combustible gas center is planned for the terrible gases like Carbon-monoxide, Methane, Butane and Propane.

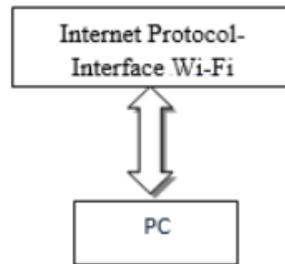


Fig 2 Wi-Fi links Miner’s wearable and IoT web Server

We use an ARM7 based microcontroller which is imperative in getting ready bearings given as a firmware. The MCU sense the change in physical parameters and process them to change over into cutting edge outline. The change can similarly be from straightforward data or a thwart in data hail or a propelled banner. If temperature outperforms a prosperity level pre-redone at microcontroller, alert is sent to ground station controller comprehend, alarms the speaker interfaced with MCU. In case the intentional clamminess regard is more than quite far at microcontroller; it alerts with alarms. So also when gas obsession crosses edge limit MCU interprets caution alarms. Exactly when a working individual tumbles down for any reason fall sensor will alert by alarm to nearer locales and besides to ground control portion through Wi-Fi repeaters. Light sensor helps in setting PWM controlled light, which resources depending upon the light power. Fire Sensor helps in ending fire accidents and quick spreading by distinguishing fire and feed alert to key station that helps in taking no chances. LCD indicate interfaced will exhibit all of the parameters like temperature, soddenness et cetera., on wearable contraption.

ESP8266 is interfaced to the Module to send sensor data to the server in a typical breaks, and besides sends the comparable to neighborhood ground watching station through Wi-Fi repeaters.

IV. Hardware Description

A. SENSOR

1) **Temperature Sensor (LM35):** A Linear LM35 is used to record temperature at steady between time of time. It is an exact temperature sensor with a yield voltage specifically in respect to Centigrade temperature. The straightforward voltage to cutting edge precedent data change is dealt with by LPC2148 and the procured automated regard will be sent on the LCD demonstrate related with LPC 2148.

2) MEMS

Accelerometers (ADXL335): The ADXL335 is a low power whole 3-center point accelerometer with banner formed voltage yields. Thing frames accelerating with a base full-scale extent of ± 3 g. This sensors can check the static expanding rate of gravity in tilt-distinguishing contraption, and besides as exceptional enlivening significant from vibration, shock, or development. X-center point is related with controller and determinedly watches that „g” regard change.

3) HUMIDITY SENSOR:

This sensor will give direct yield contrasting with relative stickiness, the extent of water vapor discernible all around. The dampness sensor HSM-20G is of resistive sort. It is a fundamental soaked quality and temperature sensor that yields essential voltage regards to relative stickiness and temperature.

4) FIRE SENSOR:

Fire sensor will distinguish warm radiations in condition. The sensor is used to recognize any trace of fire and it will give meddle with banner when it recognizes Fire in underground locale. It tackles the standard of IR bars or Heat radiation recognizable proof.

5) MQ-4 Semiconductor Sensor for Natural Gas

For acknowledgment of most customary gases like Methane, in like manner to Propane and Butane which are the major risky gases in underground coal mines this gas sensor interfaced. It has 6 pins; 4 of them are acclimated with bring signals and other 2 are used for giving warming current.

6) Light sensor (LDR):

Light sensor helps in setting PWM controlled light, which resources depending upon the light power. If the working zone is diminish, LDR started circuit will turn ON the light arranged to wearable contraption. PWM use makes the structure have incredible battery support.

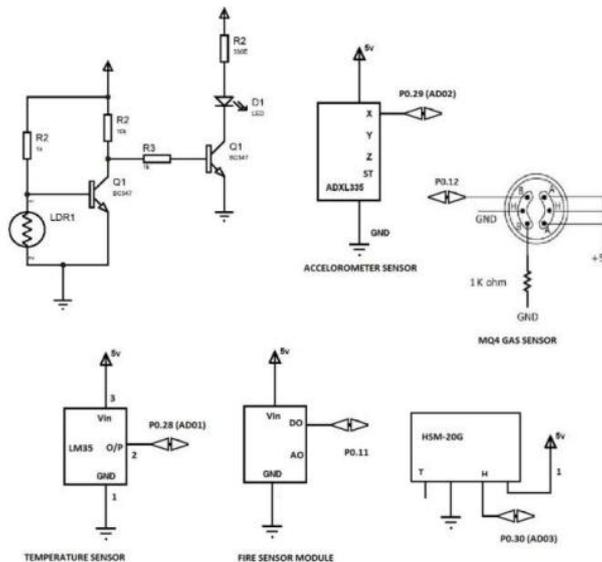


Fig 3 Sensors in Sensor Network

B. ESP8266 MODULE

The reviving web data through ESP8266 modem when interfaced with microcontroller or PC is much less troublesome as differentiated and Ethernet module since ESP is a SoC and Integrated TCP/IP tradition stack. AT firmware is offered easy to use bearing set with which it will in general be orchestrated or worked at various Baud Rate (Supported 9600, 115200 or 57600). Plain Text may be sent through the modem by interfacing only three indications of the successive interface of modem with microcontroller (TxD, RxD and GND). In this arrangement RTS and CTS indications of successive port interface of ESP Modem are related with one another. The transmit banner of successive port of microcontroller is related with of the consecutive interface get signal (RxD) of ESP Modem while get banner of microcontroller successive port is related with transmit hail (TxD) of successive interface of ESP Modem.

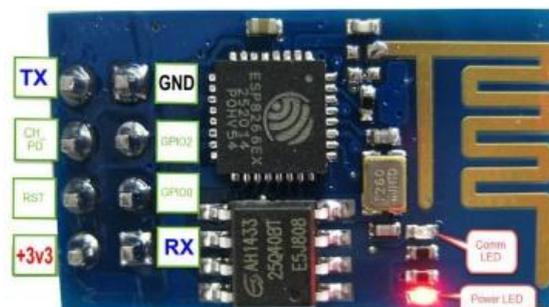


Fig 4 ESP8266 Module

C. LCD INTERFACING

Here we have interfaced a character based 16x2 LCD for demonstrating information regarding different parameters like Temperature, Humidity et cetera.



Fig 5 LCD with Sensor Information

V. Software Description

Within firmware is made for Bare Metal microcontroller and flashed to inside rom. Firmware is made Embedded C tongue. In like manner, entire undertaking is sorted out keil thing progress contraptions, for example, keil IDE, armcc cross-compiler for ARM controllers. Phillips Flash loader for eating up firmware to ROM. HyperTerminal utilized as successive port customer for motivation driving investigating hard-programming appropriately.

A. About Keil IDE

Keil is free programming that handles enormous quantities of the misery centers for an embedded designer. This is an organized headway condition (IDE) programming that joined a substance administrator to form, a compiler to accumulate it and convert source code to hex records.

B. About HyperTerminal

The HyperTerminal contraption is utilized to screen Serial Ports in PC. Terminal composition PC programs is fundamentally utilized for beginning setup of Wi-Fi module, i.e. to resuscitate setting or empowering AT firmware for ESP module gave from make. It in like way unfaltering in inquiring about the functionalities of model of our task. Thusly at the Remote station the collected information from Wi-Fi Receive is showed up as made reference to in the Results parcel.

VI. Results A. Prototype Pictures

The Overall system's results are given in this fragment. The LPC2148 Evolution Board which is showed up in underneath figure is heart of all functionalities in digger module i.e. Watching, Processing accumulated data and making vital move reliant on the purposes of constraintment given for individual sensors.



Fig 6 LPC2148 Evolution Board

In the going with Figure all sensors and modules are related with edge the important model of our proposed system.



Fig 7 Overall Miners Module Hardware Setup

On ID of Abnormal enhancement at excavator module the inside structure sends alert subject to the Interrupt source. A Fall Status shows the foreseen thought of a digger. Obvious data is moreover record in standard breaks of time. This associates with us to track the propelling data at some unusual event of time.

VII. Conclusion

The present underground Mines system can be usefully substituted by this IoT security structure proposed in this paper. This IoT structure encased the most outrageous Key and genuine part of right currently sent excavators security. Since this system is made of low power Wi-Fi module and control light with PWM strategy, degree of force usage is cut down, which is basic for any device that is energized by battery. Additional prosperity can be passed on to data servers and kept up exact information of mines.

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